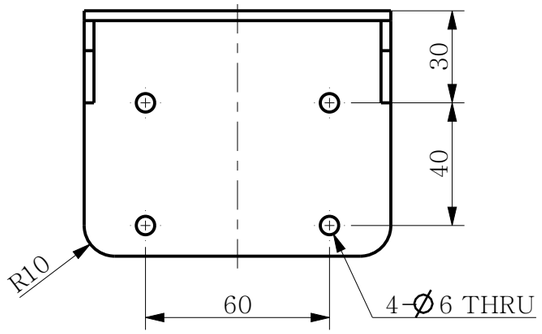

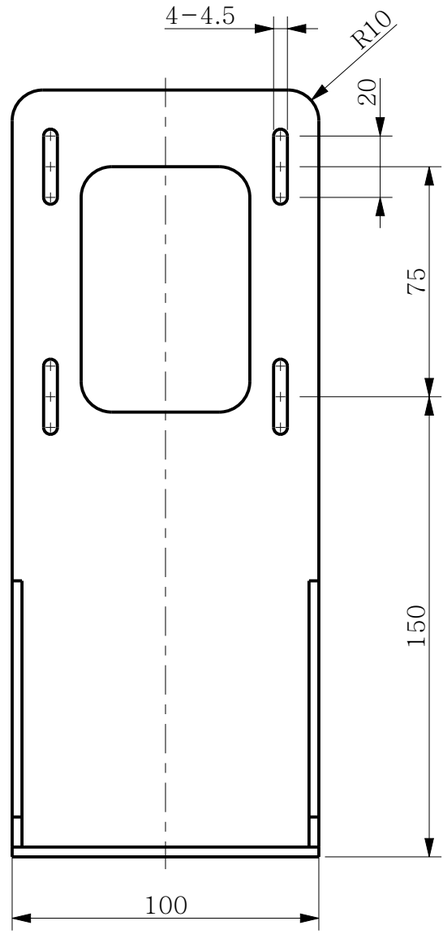

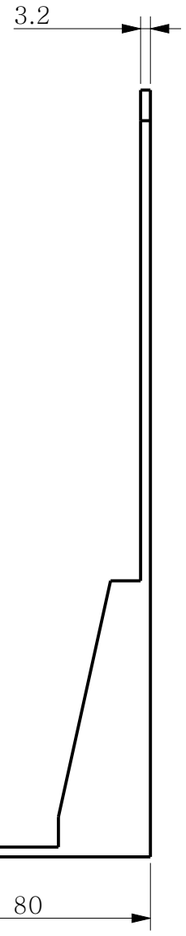

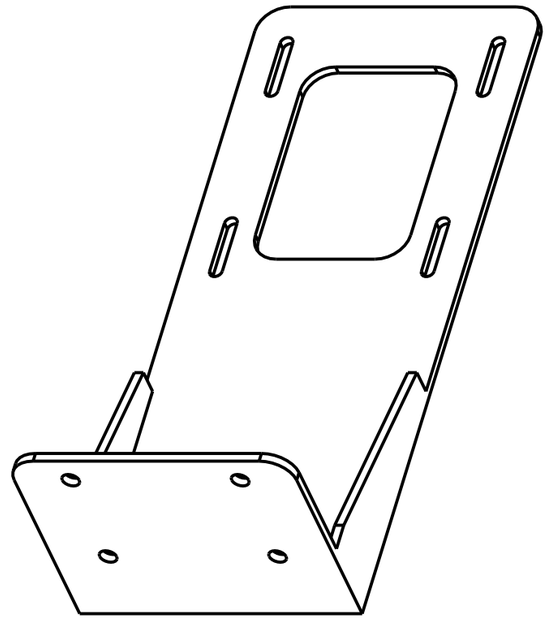

WORKING / SIZE	MACHINING WORKING PRESS GLASS	BENDING	PAINTING	RUBBER (TEMP OVER 50)	RUBBER (TEMP UNDER 50)	R Tolerance	ANGULAR Tolerance
0-4	±0.2	±0.3	±0.3	±0.5	—	±0.8	±2°
4-16	±0.2	±0.3	±0.5	±0.5	1.5	±2	
16-63	±0.3	±0.5	±0.7	±0.7	±1.5	±5	±1°
63-250	±0.5	±0.8	±1.2	±1.2	±2.0	±15	±40'
250-1000	±0.8	±1.2	±2.0	±2.0	±4.0	±50	±20'
1000-2000	±1.5	±2.3	±3.0	±3.8	±6.0	±120	

SURFACE FINISH	HEAT TREATMENT	SURFACE TEXTURE

REVISIONS

No	DATE	REVD	APPRD

No	DWG_No	NAME OF PARTS	MATERIAL	UNIT	SPEC	REMARKS

DATE 2021.01.08 TITLE

DRWN
DSGN
CHKD
APRV

PROJECTION

SCALE 1:2

ASSY NAME

SUB ASSY NAME

VPM

KIND (1. PART 2. ASSY 3. ASM 4.OTHER)

VPM_PCBRK

SH.NO. 1/1